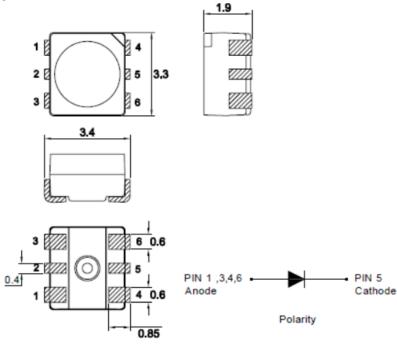


3.4 x 3.3 x 1.9 mm PLCC6 Yellow SMD LED (Autmotive)

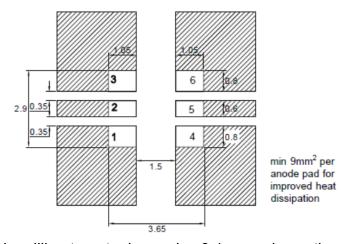
PACKAGE DIMENSION



Notes

- 1. All dimensions are in millimeters; tolerance is ±0.2mm unless otherwise noted
- 2. Specifications are subject to change without notice

RECOMMENDED SOLDERING PAD



Notes: All dimensions are in millimeters; toelrance is ±0.1mm unless otherwise noted

	Color		
Material	Emitted	Lens Color	
AlGalnP	Yellow	Water Clear	



3.4 x 3.3 x 1.9 mm PLCC6 Yellow SMD LED (Autmotive)

ABSOLUTE MAXIMUM RATINGS

(Ta=25°C)

	Symbol	Rating	Unit
Forward Current	I _F	200	mA
Forward Peak Current (1/10 duty @10kHz)	I _{FP}	400	mA
Power Dissipation	P _D	600	mW
Reverse Current @12V	I _R	5	μΑ
Electrostatic Discharge	ESD	2000	V
Operating Temperature	T _{OPR}	-40~+100	°C
Storage Temperature	T _{STG}	-40~+100	°C
Thermal Resistance	Rth j-s	60	°C /W
LED Junction Temperature	Tj	125	°C

OPTICAL-ELECTRICAL CHARACTERISTICS

(Ta=25°C)

	Cumbal	Toot Condition	Rating		linit	
	Symbol	Test Condition	Min.	Тур.	Max.	Unit
Luminous Intensity	lv			7.1		cd
Forward Voltage	Vf		1.6		3.0	V
Dominant Wavelength	λD	I _F =140mA		590		nm
Spectral Line Half-Width	Δλ			15		nm
Viewing Angle	2Θ1/2			120		deg

Notes:

- 1. The Forward voltage data did not include ±0.1V testing tolerance
- 2. The luminous intensity data did not include ±15% testing tolerance
- 3. The dominant wavelength data did not including ±1nm testing tolerance.



3.4 x 3.3 x 1.9 mm PLCC6 Yellow SMD LED (Autmotive)

LUMINOUS INTENSITY CLASSIFCATION

Din Code	lv(cd) at 140mA		
Bin Code	Min.	Max.	
Α	3.55	4.50	
В	4.50	5.60	
С	5.60	7.10	
D	7.10	9.00	
E	9.00	11.20	

DOMINANT WAVELENGTH CLASSFICATION

Bin Code	λD (nm) at 140mA		
	Min.	Max.	
Y1	583	586	
Y2	586	589	
Y3	589	592	
Y4	592	595	



3.4 x 3.3 x 1.9 mm PLCC6 Yellow SMD LED (Autmotive)

TYPICAL ELECTRICAL-OPTICAL CHARACTERISTIC CURVES

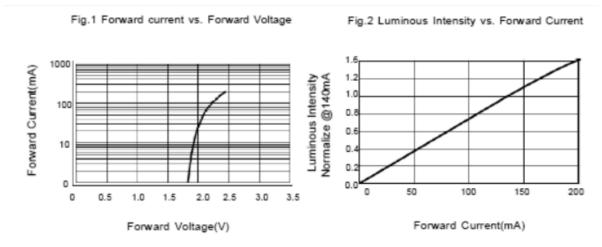


Fig.3 Forward Voltage vs. Temperature

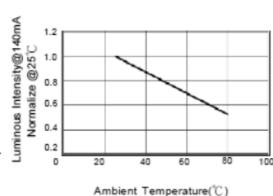


Fig.4 Luminous Intensity vs. Temperature

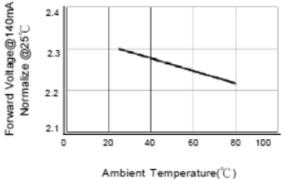


Fig.5 Relative Intensity vs. Wavelength

1.0

0.5

500

Relative Intensity@140mA

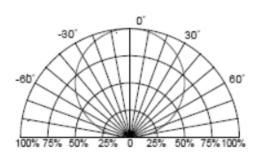
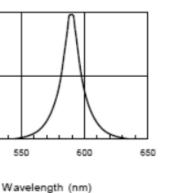


Fig.6 Directive Radiation



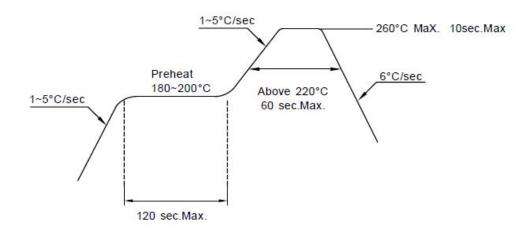
4



3.4 x 3.3 x 1.9 mm PLCC6 Yellow SMD LED (Autmotive)

RECOMMENDED SOLDERING CONDITION

- Hand Solder
 Basic spec is ≤320°C for 3 seconds one time only
- 2. PB-Free Reflow Solder



Notes:

- 1. Reflow soldering should not be done more than 2 times
- 2. When soldering, do not put stress on the LEDs during heating
- 3. After soldering, do not warp the circuit board

PRECAUTION

Storage Time:

- 1. Calculated shelf life before opening is 12 months at <30°C and < 90% relative humidity(RH)
- 2. After bag is opened, devices which wil be subjected to reflow soldering or other high temperature processes must be
 - a. Assemebled within 168 hours in an enviornment of ≤30°C/60% RH or
 - b. Stored at ambient of 10% RH or less
- 3. Devices are required baking before assembly if:
 - a. Humidity indicator card reads >10%(for level 2a-5a) or >60%(for level 2) at ambient temperature 23±5°C
 - b. 2.a) or 2.b) doesn't meet
- 4. If baking is required, devices should be baked for >72 hours at 60±5°C/5% RH. Performing baking only once and using baked devices within 72 hours
- 5. MSL Level 3



3.4 x 3.3 x 1.9 mm PLCC6 Yellow SMD LED (Autmotive)

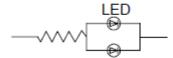
Drive method:

LED is a current operated device and therefore require some kind of current limiting incorporated into the driver circuit. This current limiting typically takes the form of a current limiting resistor places in series with the LED. Consider worst csae voltage variations than could occur across the current limiting resistor. The forward current should not be allowed to change by more than 40% of its desired value

Circuit model A

Circuit model B





- a. Recommended circuit
- b. The difference of brightness between LED could be found due to the VF-IF characteristics of LED

Cleaning:

1. Use alcohol based cleaning solvents such as isoproyl alcohol to clean the LED

Electrostatic Discharge(ESD)

1. Static electricity or power surge will damage the LED. Use of a conductive wrist band or antielectrostatic glove is recommended when handling these LED. All devices, equipment and machinery must be properly grounded

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